FINISHED FILTER ROD DESCRIPTIVE

MANUFACTURING CENTER
MARLBORO LIGHTS 100 REGULAR SP - P98/E 00180 0 0000 UP
BRAND CODE-00180 (STD)(PP)

EFFECTIVE DATE: 03/13/96
STANDARD PRODUCTION
PRODUCT 98 PRODUCTION

MACHINE TYPE	:	KDF-2		
FILTER ROD LENGTH	:	126.0	MM	
FILTER CIRCUMFERENCE	:	24.45	MM (LASER)	
NUMBER UP	:	4		
PLUG LENGTH	:	31.5	MM	
ROD R.T.D.	:	419	MM H2O (TOTAL ENCAP)	
PLUG R.T.D.	:	108	MM H2O	
FILTER ROD	:	126MM X 24.45MM/FT-777/45M1/419MM		07-033-A
PLASTICIZER	:	TRIACETIN PZ		05-800-A
APPLICATION PERCENT	:	8.00	% OF DRY WEIGHT	
APPLICATION WEIGHT	:	6.00	GRAMS/100 RODS	1.50 GRAMS/25 RODS
FILTER TOW	:	FT-777 #10 (EASTMAN)		05-777-E
	:	FT-777 #10 (CELANESE)		05-777-C
DENIER PER FILAMENT	:	2.7		
TOTAL DENIER	:	35,000		
CROSS SECTION	:	# 10		
PLUG WRAP	:	26.25MM X 6000M KC 45-M1		06-362-A
ANCHOR ADHESIVE	:	FULLER WB 3918 RL		61-066-A
GLUE APP. FOR ANCH. ADH	:	TWO GLUE LINES		
LAP ADHESIVE	:	NATIONAL 34-2760 (FORMERLY 70-4245)		61-464-A
DRY WEIGHT	:	74.99	GRAMS/100 RODS	18.75 GRAMS/25 RODS
DRY WEIGHT W/ GLUE	:	75.54	GRAMS/100 RODS	18.89 GRAMS/25 RODS
WET WEIGHT W/ GLUE	:	81.54	GRAMS/100 RODS	20.39 GRAMS/25 RODS

SAP CROSS REFERENCE #: FILTER: 07033A

COMMENTS : SPECIFICATIONS FOR PRODUCT 98 ARE SAME AS
: "STANDARD" PRODUCT EXCEPT FOR FILLER/FILLER CODE.
: DO NOT MIX WITH STANDARD PRODUCT.

REASON FOR CHANGE : SAP FILTER CODE CHANGED FROM B07033 TO 07033A TO
: ALLOW FOR WAREHOUSING OF FINISHED FILTERS. NEW
: FILTER ROD DESCRIPTION ADDED TO FILTER SPEC.
: MATLS/ADHS UPDATED IF APPLICABLE. NO OTHER CHGS.

PREPARED BY : K. V. SMITH
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APPROVED BY: _____

SUPERCEDES SPECIFICATION DATED: 2/19/96

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